ORDER OF INSTALLATION

1. DOWNSLAPE PANELS: a) FIELD CUT & BEND TOP 3" OF RIB AS SHOWN ABOVE. b) INSERT KEYHOLE CLOSURE.
   c) CLEAN ON DOWNSLOPE PANELS: a) NOTCH OUT FOR PENCIL RIBS. b) RIVET 2" O.C. WITH 1" TAPE SEALANT BETWEEN.
   d) METAL BASE: a) CUT HOLE IN BASE AND SET OVER PIPE. b) BEND 2" LEGS TO SUIT ADJACENT PANELS.
   e) CUT 3" SUIT TO LAP DOWNSLOPE PANELS 6". f) FIELD BEND A 3/4" HEM AND HOOK TO CLEAT.

2. 1" TAPE SEALANT BETWEEN PANEL & FLASH; FASTEN PANEL TO FLASH THRU SEALANT TAPE w/ SELF SEALING RIVET 3" O.C.

3. UPSLOPE PANELS: a) COPE OUT PAN LEAVING THE RIB ONLY. b) FILL BOTTOM 2" OF PENCIL RIBS WITH SEALANT.
   c) RIVET RIB TO BENT LEG OF BASE AT 4" O.C. WITH SEALANT BETWEEN. d) INSERT KEYHOLE CLOSURE.
   e) RIVET TO CLEAT 3" O.C, 1" TAPE SEALANT BETWEEN.

4. STANDING SEAM END CAP: (DER-CAP BY ITW BUILDEX OR APPROVED EQUAL) RIVET TO PAN & BASE 2" O.C. WITH SEALANT BETWEEN.

5. RUBBER BOOT: (Dektite BY ITW BUILDEX OR APPROVED EQUAL) RIVET TO PAN & BASE 2" O.C. WITH SEALANT.

6. STORM COLLAR (IF REQUIRED): (SAME MATERIAL AS ROOF) a) FIELD CUT AS REQUIRED FOR SLOPE. b) ATTACH WITH STAINLESS STEEL DRAW BAND.